

## EASY-SET INSTRUCTIONS

### Using the Easy-Set Jig

**FIRST - Determine the thickness of your stock.** Don't assume that hardwood or softwood stock you buy in a lumberyard or home center is of a consistent thickness...or that it is as stated. For example, most 3/4" plywood is actually 23/32" thick. Our dial caliper, shown in our catalog, which displays fractional settings, works the best for this.

**NEXT - Set the Easy-Set dial -** Each mark on the jig dial = 1/128" (.0078"). Each medium-length line = 1/64" (.0156"). Each full-length line = 1/32" (.0312"). Start by turning the center grip all the way counter-clockwise until it stops at the star.

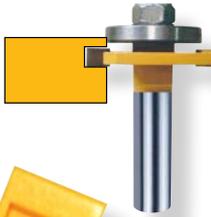
At this position, the jig is set for 23/32" (the standard thickness of most 3/4"

plywood). Turn the dial clockwise to the next full-length line and it will be set for 3/4" thick stock. Each audible click clockwise raises the jig 1/128" for thicker stock. During your first 360° rotation, read the numbers on the right of the full-length lines. During the second rotation, read the numbers on the left of the full-length lines.

**FINALLY -** Line-up your Bit's cutting edge with the Easy-Set profile - With the bottom of the Easy-Set Jig resting flatly on your router table surface, align the indicated edge of your bit with the edge of the Easy-Set jig profile. Once aligned, all mating bits will be in alignment automatically when inserted into your router's collet, without need for readjustments.

#### 01009 - Drawer Lock Bit ②

03006 Glue Joint Set  
06002 Jointmaking Set



#### Tongue & Groove Cutter

03004 Tongue & Groove Cabinetmaking Set  
04001 Tongue & Groove Cabinetmaking Pro Set



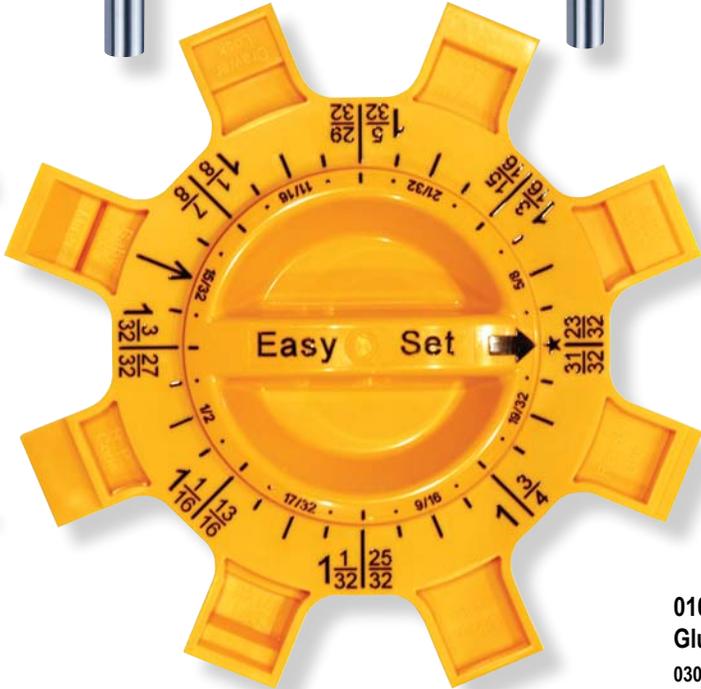
01007 - 45° Baby Lock Miter Bit - ③  
06002 Jointmaking Set



01006 - 45° Lock Miter Bit  
06002 Jointmaking Set



Glass Panel Ogee Cope Bit  
03003 Glass Panel Set



01008 - Reversible Glue Joint Bit  
03006 Glue Joint Set • 06002 Jointmaking Set

#### 22-1/2° Lock Miter Bit

02004 Lock Miter Set • 06002 Jointmaking Set



#### Raised Panel Cope Cutter - ①

03001 Raised Panel Set, 03005 Shaker Set  
06001 Cabinetmaking Set

**Baby Lock Miter Settings - ③** When using the Baby Lock Miter Bit, the jig functions a little differently... and can be set to handle stock from 15/32" to 3/4" thick. When using 1/2" thick stock, turn the center grip all the way counter-clockwise until it stops. Then turn the grip four clicks clockwise until the 1/2" indicator is aligned with the smaller arrow on the outer ring. Each audible click clockwise raises the jig 1/128" for thicker stock. For 3/4" stock turn the center grip clockwise one revolution until the 1/2" indicator aligns with the outer ring arrow again. This is the correct setting for 3/4" thick stock.

**IMPORTANT NOTES:** ① Any of our raised panel cope cutters can be set with this Jig since only the tongue portion of the Jig's profile is used during the height-setting process. ② Material thickness makes no difference with Drawer Lock Bits. Set the Jig to 23/32" and align the angle on the Jig and Bit as in the 01009 photo above.